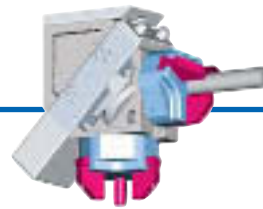


Gripper: quick to grip

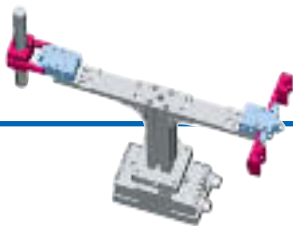
Stop and think. Orientate. Surf on to destination!



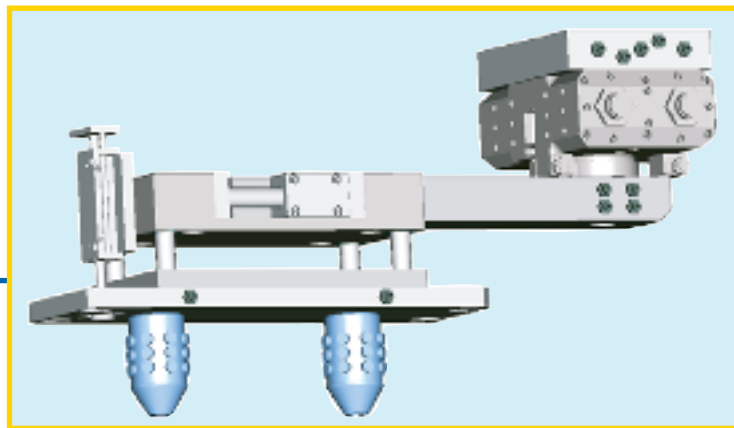
Parallel grippers
from page 15



Three-jaw grippers
from page 101



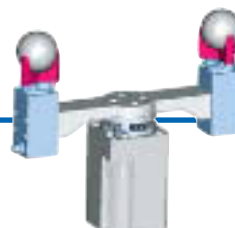
Angle grippers
from page 141



Internal-hole grippers
from page 163



Other grippers
from page 169



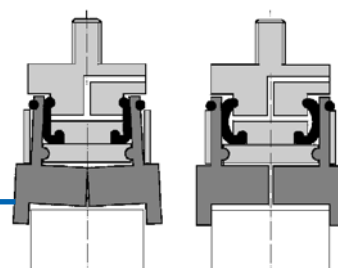
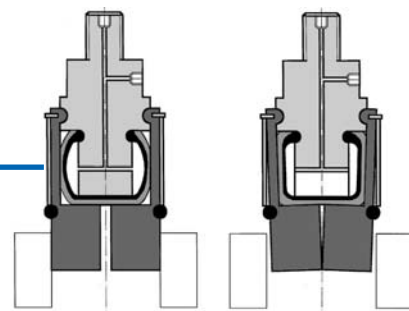
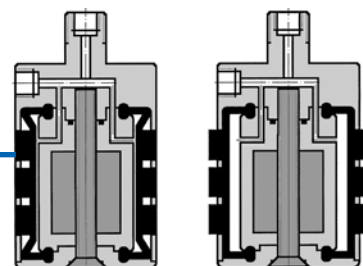
Electric grippers

Parallel grippers from page 183

Three-jaw grippers from page 189

Internal-hole gripper

Internal-hole gripper	
Product information about ...	165
LG15-18	166
LG18-22	166
LG22-26	166
LG26-30	166
LG30-35	166
LG35-39	166
LG40-45	166
LG46-51	166
LG51-56	166
LG56-62	166
LG63-70	166
LG71-80	166
LG76-84	166
LG81-90	166
LG91-100	166
LG100-110	166
LG110-120	166
LG120-135	166
Internal-hole gripper	
LG4-20 / LG4-20V	167
LG20-30 / LG20-30V	167
LG30-50	167
Four-point gripper	
GV50	168



Hole gripper and Four-point gripper

LG15-18 up to GV50



things worth knowing

Advantages and uses

... suitable for workpieces with bores, even with complex external contours ...
 ... high-grip force ...

- ▶ compact design and minimal weight
 - ▶ production of special gripper jaws becomes unnecessary
 - ▶ any desired installation position

... economic design for internal gripping!

- Sommer-automatic
- Grippers**
- Separators
- Swivel units
- Rotating jaws
- Axial compensators
- Tool changers
- Linear cylinders
- Shock absorbers
- Rotary cylinders
- Air vane motors
- Vacuum components
- Accessories
- Quick finder

Characteristics

Function

Drive: unsynchronized rubber membrane
 Power transfer: direct

Material

Housing: hard-anodized aluminum
 Rubber membrane: NBR

Maintenance:

Actuation: clean – filtered high-pressure air (10 µm), dry or oiled
 Total power: arithmetic sum of the individual elements on the gripper jaws
 Closing and opening times: required time for the gripper jaws to cover the maximum stroke length

Basic explanations

Terms and illustrations

Grip force safety device: required during pressure loss for maintaining position of workpiece
 – pneumatic: through pressure retention

Accessories

Accessory recommendation:

- ▶ Pneumatic fittings Page 442
- ▶ Tubing Page 444
- ▶ Control valves Page 445
- ▶ Pressure safety valves Page 447

Parallel gripper	Three-jaw gripper	Angle gripper	Internal-hole gripper	Other grippers	Electric gripper
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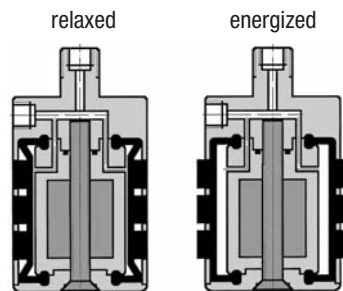
LG15-18 - LG120-135	LG4-20	LG20-30	LG30-50	GV50
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Sommer-automatic
Grippers
Separators
Swivel units
Rotating jaws
Axial compensators
Tool changers
Linear cylinders
Shock absorbers
Rotary cylinders
Air vane motors
Vacuum components
Accessories
Quick finder

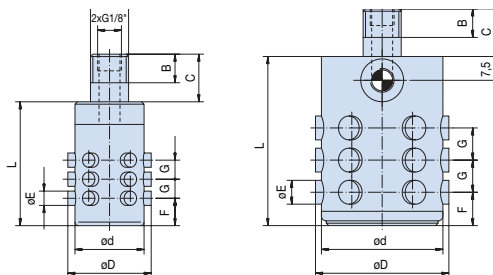


Internal-hole gripper



LG15-18 thru LG30-35

LG35-39 and up



This gripper is designed for handling parts with bores and holes of all types. The circular gripping knobs on the bladder provide a large friction force and eliminate the need for jaws. The Internal Hole Gripper can hold very heavy parts such as engine blocks, pistons and tire rims, as well as delicate objects like laboratory glassware, porcelain, sintered parts, etc. The gripper force can be regulated by adjusting the pneumatic pressure (2-6 bar).

Function:

Air pressure (2-6 bar) expands the knobbed diaphragm, which is restricted by the outer housing of the gripper. The 18 rubber knobs (12 knobs on the LG15-18 and LG18-22) are uniformly distributed around the circumference and along the length of the housing. They project outward, radially, through the cylindrical housing when air is applied, gripping the item with frictional forces. Releasing the air pressure allows the bladder to return to its original form, causing the knobs to retract into the housing.

Order no.:																		
LG 15-18	LG 18-22	LG 22-26	LG 26-30	LG 30-35	LG 35-39	LG 40-45	LG 46-51	LG 51-56	LG 56-62	LG 63-70	LG 71-80	LG 76-84	LG 81-90	LG 91-100	LG 100-110	LG 110-120	LG 120-135	
Drive:																		
pneum.	pneum.	pneum.	pneum.	pneum.	pneum.	pneum.	pneum.	pneum.	pneum.	pneum.	pneum.	pneum.	pneum.	pneum.	pneum.	pneum.	pneum.	pneum.
Stroke [mm]:																		
2,5	4	4	4	5	4,5	6,5	6	7	7,5	8	10,5	8,5	11	10	11	11	16	
Min. clamping diameter [mm]:																		
15	17,5	21,5	25,5	29,5	34,5	39,5	45,5	50,5	55,5	62,5	70,5	75,5	80,5	90,5	99,5	109,5	119,5	
Max. clamping diameter [mm]:																		
17,5	21,5	25,5	29,5	34,5	39	46	51,5	57,5	63	70,5	81	84	91,5	100,5	110,5	120,5	135,5	
Gripping force in extraction [N]*:																		
100	100	150	150	200	300	400	500	750	900	1100	1500	1700	2000	2500	2800	3500	3500	
Self-locking via:																		
DSV 1/8	DSV 1/8	DSV 1/8	DSV 1/8	DSV 1/8	DSV 1/8	DSV 1/8	DSV 1/8	DSV 1/8	DSV 1/8	DSV 1/8	DSV 1/8	DSV 1/8	DSV 1/8	DSV 1/8	DSV 1/8	DSV 1/8	DSV 1/8	DSV 1/8
Entry and departure time [s]:																		
0,2	0,2	0,2	0,2	0,2	0,2	0,3	0,3	0,3	0,3	0,3	0,3	0,3	0,4	0,4	0,4	0,4	0,4	
Repeatability± [mm]:																		
0,2	0,2	0,2	0,2	0,2	0,2	0,2	0,2	0,2	0,2	0,2	0,2	0,2	0,2	0,2	0,2	0,2	0,2	
Min./max. operating pressure [bar]:																		
2/6	2/6	2/6	2/6	2/6	2/6	2/6	2/6	2/6	2/6	2/6	2/6	2/6	2/6	2/6	2/6	2/6	2/6	
Air volume per cycle [cm³]:																		
1	1	1	2	3	5	8	13	17	25	33	42	53	67	117	150	200	250	
Min./max. operating temperature. [°C]:																		
5/80	5/80	5/80	5/80	5/80	5/80	5/80	5/80	5/80	5/80	5/80	5/80	5/80	5/80	5/80	5/80	5/80	5/80	
Dimension A [mm]:																		
M14x1	M14x1	M14x1	M16x1	M16x1	M16x1	M16x1	M16x1	M16x1	M16x1	M16x1	M20x1,5	M20x1,5	M20x1,5	M20x1,5	M20x1,5	M30x1,5	M30x1,5	M30x1,5
Dimension B [mm]:																		
10	10	12	12	12	12	12	12	12	12	12	15	15	15	15	15	15	15	
Dimension C [mm]:																		
18	18	20	20	20	20	20	20	20	20	25	25	25	25	25	30	30	30	
Dimension E [mm]:																		
5	5	5	5	6	7	8	9	10	11	12,5	15	15,5	16	18	20	22	22	
Dimension F [mm]:																		
10,5	10,5	11,5	10,5	11,5	11,5	14	15,5	17	19	21,5	21,5	22,7	24,5	26,5	30	31	37	
Dimension G [mm]:																		
7	7	7	7	8	9	11	12	13	14,5	15,5	18	19	20	22,5	25	25	28	
Dimension L [mm]:																		
42	42	50	50	52	56	62	68	74	80	86	92	96	100	110	120	130	145	
Weight [kg]:																		
0,03	0,05	0,05	0,08	0,1	0,116	0,168	0,245	0,32	0,4	0,52	0,667	0,81	0,750	0,850	0,950	1,0	1,2	

All data measured at 6 bar. * The gripping force is the sum total of the individual forces occurring on the knobs.